

NATIONAL COOPERATIVE HIGHWAY RESEARCH PROGRAM

FHWA Mixtures and Construction
Expert Task Group Meeting
April 2016



FY 2017 PROJECTS

- ◎ **Project 9-61: Short and Long-term Aging Methods to Accurately Reflect Binder Aging in Different Asphalt Applications (\$750,000)**
- ◎ **Project 9-62: Quality Assurance and Specifications for In-Place Recycled Pavements Constructed Using Asphalt-Based Recycling Agents (\$750,000)**



PROJECTS NEARING COMPLETION

- ⊙ **9-49A: Performance of WMA Technologies: Stage II--Long-Term Field Performance** (Washington State University)
- ⊙ **9-56: Identifying Influences on and Minimizing the Variability of Ignition Furnace Correction Factors** (NCAT)
- ⊙ **20-07/Task 382: Longer Pavement Life from Increased In-Place Density of Asphalt Pavements** (Decker)



RECENT PUBLICATIONS

- ◎ **NCHRP Reports:**
 - ◎ ***818: Comparing the Volumetric and Mechanical Properties of Laboratory and Field Specimens of Asphalt Concrete (Project 9-48)***
 - ◎ ***815: Short-Term Laboratory Conditioning of Asphalt Mixtures (Project 9-52)***



RECENT PUBLICATIONS

- ◎ **NCHRP Reports:**
 - ◎ ***817: Validation of Guidelines for Evaluating the Moisture Susceptibility of WMA Technologies (Project 9-49B)***
 - ◎ ***807: Properties of Foamed Asphalt for Warm Mix Asphalt Applications (Project 9-53)***
 - ◎ ***Web-Only Document 219: Hamburg Wheel-Track Test Equipment Requirements and Improvements to AASHTO T 324 (Project 20-07/Task 361)***



PROPOSED AASHTO STANDARDS

- ◎ **Recommended Practice That Addresses The Cause And Magnitude Of Variability Within And Among The Three Specimen Types (i.e., LL, PL, and PF). (*Project 9-48*)**
- ◎ **Recommended Practice on Measuring the Effects of Asphalt Plant Mixing and Processing on Binder Absorption by Aggregate and Asphalt Mixture Characteristics (*Project 9-52*)**



PROPOSED AASHTO STANDARDS

- ◎ Revisions to AASHTO R 30, Standard Practice for Mixture Conditioning of Hot Mix Asphalt (HMA) (*Project 9-52*)
- ◎ Revisions to AASHTO R 35, Superpave Volumetric Design for Hot Mix Asphalt (HMA) (*Projects 9-49 and 9-49B*)
- ◎ Test for Determining the Expansion and Collapse of Foamed Binder by Using the Laser Distance Measurement Device (*Project 9-53*)



PROPOSED AASHTO STANDARDS

- ◎ **Test for Determining the Size Distribution and Surface Area of Binder Foam Bubbles During the Foaming Process (*Project 9-53*)**
- ◎ **Tests for Evaluating the Workability and Coatability of Foamed Warm Mix Asphalt by a Laboratory Foaming Unit Using a Superpave Gyrotory Compactor (*Project 9-53*)**

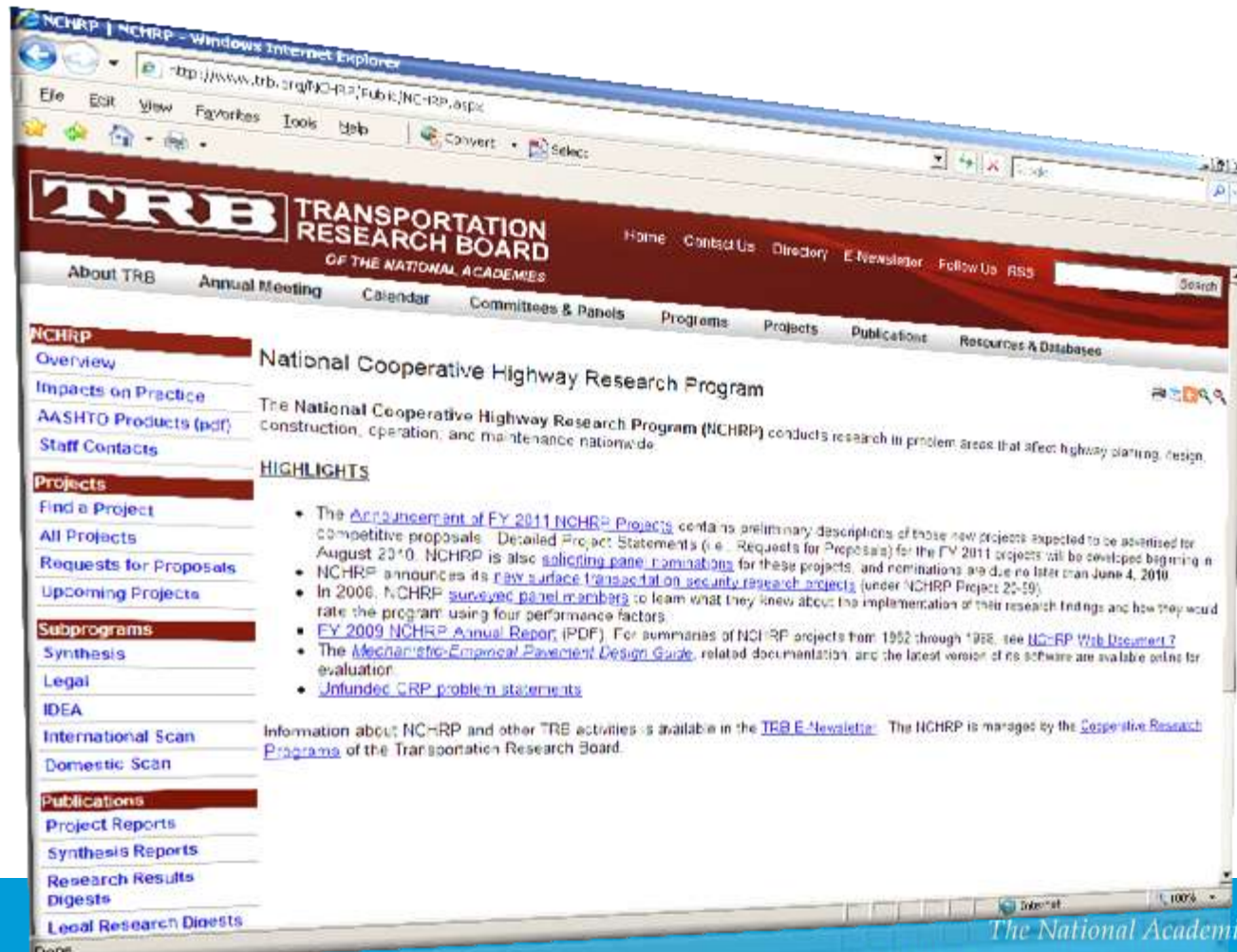


PROPOSED AASHTO STANDARDS

- © **Revisions to AASHTO T 324, Hamburg Wheel-Track Testing of Compacted Hot Mix Asphalt (HMA) (*Project 20-07/Task 361*)**



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NATIONAL COOPERATIVE HIGHWAY RESEARCH PROGRAM

Projects in Progress



9-54: LONG-TERM AGING OF ASPHALT MIXTURES FOR PERFORMANCE TESTING AND PREDICTION

- ⊙ Laboratory procedure to simulate long-term aging of asphalt mixtures for performance testing and prediction.
- ⊙ Correlate rheology and kinetics of binders aged in the laboratory and long term in the field, including ARC, MnRoad, FHWA-ALF, WesTrack, and LTPP SPS-1 and SPS-8.
- ⊙ Dr. Richard Kim will present current results at this meeting.

North Carolina State University (August 2016)



9-55: RECYCLED ASPHALT SHINGLES IN ASPHALT MIXTURES WITH WARM MIX ASPHALT TECHNOLOGIES

- ◎ **Develop a design and evaluation procedure for acceptable performance of asphalt mixtures incorporating WMA technologies and RAS, with and without RAP, for project-specific service conditions.**
- ◎ **Testing and analysis of field specimens in progress.**

National Center for Asphalt Technology (July 2017)



9-57: EXPERIMENTAL DESIGN FOR FIELD VALIDATION OF LABORATORY TESTS TO ASSESS CRACKING RESISTANCE OF ASPHALT MIXTURES

- ◎ Develop an experimental design for a field experiments to validate (a) laboratory-to-field relationships for selected fatigue tests and (b) criteria for assessing the cracking potential of asphalt mixtures.
- ◎ Project complete—final report published in mid 2016.
- ◎ Dr. Dave Newcomb will present key findings at this meeting.



9-59: RELATING ASPHALT BINDER FATIGUE PROPERTIES TO ASPHALT MIXTURE FATIGUE PERFORMANCE

- ◎ **Determine asphalt binder properties that are significant indicators of the fatigue performance of asphalt mixtures.**
- ◎ **Identify or develop a practical, implementable binder test (or tests) to measure properties that are significant indicators of mixture fatigue performance.**

Advanced Asphalt Technologies (October 2017)



9-60: THE IMPACTS ON PAVEMENT PERFORMANCE FROM CHANGES IN ASPHALT PRODUCTION

- ◎ **Propose changes to the current PG asphalt binder specifications and test methods to remedy shortcomings related to incidents of premature failure of asphalt pavements**
- ◎ **FY 2016, \$1.0M**
- ◎ **Contract in negotiation**



20-07/TASK 375: IMPROVEMENTS TO THE DRY BACK PROCEDURE OF AASHTO T 209

- © **Determine the appropriate trigger measure and value, which necessitates use of Dry Back procedure in AASHTO T 209.**

Pavement Systems, LLC (September 2016)



20-07/TASK 391: ENERGY CRITERIA FOR MAINTAINING FULLY ANIMATED PARTICLES OF LOOSE ASPHALT IN AASHTO T 209 TESTING

- ⊙ **Establish criteria for sample mechanical shaking in AASHTO T 209 that assures measurement of true G_{mm} values.**
- ⊙ **Contract in negotiation.**



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